		FICATION SECRET/CONTROL - U		UM
		SECURITY INFORMAT CENTRAL INTELLIGENCE AGEN		
	INI	FORMATION REPO	ORT CD NO.	
DUNTRY	Bulgaria		DATE DISTR. 12 Dec. 1951	
JBJECT	The Cherno More Min September Mine	nes: Nine	NO. OF PAGES 5	
ACE QUIRED		TS DOCUMENT HAS AT ENGLOSURE	NO. OF ENCLS. 3	
TE OF I		TS DOCUMENT RAS AT ENCLOSSING	SUPPLEMENT TO REPORT	IUN
THE UNITED	CONTAINS INFORMATION AFFECTING THE N STATES WITHIN THE MEANING OF THE E 32 AS AMERICAN.	SPIONAGE ACT 50	S UNEVALUATED INFORMATION	
. C., 31 AND ITS CONTENT ITED BY LAW) 32 AS AMENDED. ITS TRANSMISSION OR TS IN ANY MANNER TO AN UHAUTHORIZED . REPRODUCTION OF THIS FORM IS PRI	PERSON IS PRO-		
	Location			
1.	The Cherno More Mir Railway Station whi	nes are located four kilome ch is 12 kilometers from F	eters northwest of the Sarafovo Surgas on the Pomorie Railway line.	
1	Workings			
2.	the ground. Some of	Mine is on two levels: at of the shafts are under the ing levels, as shown on app	55 meters and 227 meters below Black Sea. One main shaft is pendices A and B.	
	Labor Force			
3•	The total labor for ground workers. Al	so included in the total a	surface workers and 900 under- re 50 women who work either on	
	the sorting machine eight-hour shifts p	es or operate water pumps u	nderground. Work is in three	
	the sorting machine eight-hour shifts p	es or operate water pumps u	nderground. Work is in three	
4.	the sorting machine eight-hour shifts p Hours of work, Outp Each shift works fo 25 to 30 wagon load one Master Miner, t good conditions, a	es or operate water pumps uper 24 hours. Out, Quotas, and Pay or eight hours with no time ls of 800 kilos each per te wo Assistant Master Miners	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are	
4.	the sorting machine eight-hour shifts p Hours of work, Outp Each shift works fo 25 to 30 wagon load one Master Miner, t good conditions, a rotated so as to en A good Master Miner	es or operate water pumps uper 24 hours. Out, Quotas, and Pay or eight hours with no time its of 800 kilos each per te wo Assistant Master Miners team can cut and load 40 w usure that each has a turn can earn 30,000 to 40,000	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are on difficult faces. leva per month; an Assistant eva; and a worker 15,000 to	
·	the sorting machine eight-hour shifts p Hours of work, Outp Each shift works fo 25 to 30 wagon load one Master Miner, t good conditions, a rotated so as to en A good Master Miner Master Miner approx	es or operate water pumps uper 24 hours. Out, Quotas, and Pay or eight hours with no time its of 800 kilos each per te wo Assistant Master Miners team can cut and load 40 w usure that each has a turn can earn 30,000 to 40,000	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are on difficult faces.	
5•	the sorting machine eight-hour shifts p Hours of work, Outp Each shift works fo 25 to 30 wagon load one Master Miner, t good conditions, a rotated so as to en A good Master Miner Master Miner approx 16,000 leva. Miners' Equipment Each Master Miner h drill for dynamite	es or operate water pumps uper 24 hours. Out, Quotas, and Pay Or eight hours with no time is of 800 kilos each per te wo Assistant Master Miners team can cut and load 40 wasure that each has a turn or can earn 30,000 to 40,000 imately 25,000 to 30,000 last the following tools: on charges, and one saw for wo	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are on difficult faces. leva per month; an Assistant eva; and a worker 15,000 to	
5•	the sorting machine eight-hour shifts pure hours of work, Output Each shift works for 25 to 30 wagon load one Master Miner, to good conditions, a rotated so as to en A good Master Miner approximates the Miner approximates a miner in the master Miner has the mas	es or operate water pumps uper 24 hours. Out, Quotas, and Pay Or eight hours with no time is of 800 kilos each per te wo Assistant Master Miners team can cut and load 40 wasure that each has a turn or can earn 30,000 to 40,000 imately 25,000 to 30,000 last the following tools: on charges, and one saw for wo	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are on difficult faces. leva per month; an Assistant eva; and a worker 15,000 to ne pick, one shovel, the band-ooden pit props. The same equip The worker has a showel.	
5•	the sorting machine eight-hour shifts p Hours of work, Outp Each shift works fo 25 to 30 wagon load one Master Miner, t good conditions, a rotated so as to en A good Master Miner Master Miner approx 16,000 leva. Miners' Equipment Each Master Miner h drill for dynamite ment is carried by CLASSIFICA NAVY NSRB	es or operate water pumps uper 24 hours. Out, Quotas, and Pay or eight hours with no time is of 800 kilos each per te wo Assistant Master Miners team can cut and load 40 w issure that each has a turn can earn 30,000 to 40,000 imately 25,000 to 30,000 las the following tools: or charges, and one saw for withe Assistant Master Miner	off for food. Quotas vary from am per shift. A team consists of: , and two workers. Working under agons per shift. Teams are on difficult faces. leva per month; an Assistant eva; and a worker 15,000 to ne pick, one shovel, the band-ooden pit props. The same equip The worker has a showel.	

50X1-HUM

SECRET/CONTROL - U.S. OFFICIALS (DNLY
CENTRAL INTELLIGENCE AGENCY	
TRISTS 24 Tri March 10	
TO NOT UNIAGO	

7. In addition to the above-mentioned equipment, each miner carries a carbide lamp which he signs for and may keep at home. There is a daily issue of 100 grams of carbide per lamp. No helmets are issued and no workers own any. Denims and rubber shoes are issued to miners, and a total of twenty pairs of rubber boots are available for issue to miners working in water. There are no other rubber boots in the mine stores. Approximately five hundred of the workers have bought themselves boots as they do not like the rubber shoes issued to them.

Production

- 8. The daily production is approximately 900 tons of graded coal of which 300 tons are grade one. Less than 20 per cent of the coal is grade four, which grade is used for the Soviet Synthetic Petrol Plant and the power station.
- 9. The coal seams are approximately one meter 60 centimeters thick with a layer of soft, damp, poor-quality coal 20 centimeters thick in the center of the seams. This is classified as grade four and is disposed of as noted above.

10. there there capacity.

Disposal.

11. All the coal produced is used either for the power stations, the Synthetic Petrol Plant or by the Bulgarian Railways and Merchant Marine; none is supplied to the civilian market. There are no dumps at the mines as all available coal is taken by rail to Sarafovo for forwarding.

Mechanization

- 12. Sixteen electrically-driven mobile conveyer belts are used to move coal from where it is mined to the central shafts at the 55 and 227 meter levels as shown in appendices A and B; this is pre-war equipment.
- 50X1-HUM
- 13. All the subsidiary shafts have Deceauville tracks which connect with the central shaft and, when at a lower level, carry wagons drawn by electric winches. Connections with the central shaft track are by hand-operated turntables as shown in No. 8 of appendices A and B. All turntables are mounted on sidings connected to the central shaft track. When the subsidiary shafts are at the same level as the central shaft, they are connected either by conveyer belts or horse-drawn wagons.
- 14. There are six electrically-driven power drills which are all used in the 227 meter level shafts.
- 15. As a number of shafts are liable to flooding there are either electrical or hand-worked pumps fitted at the coal face. The hand pumps have a $l_{\mathbb{Z}}^{\frac{1}{2}}$ inch outlet pipe and the electric pumps a 3 inch outlet pipe. The pumps are of German make and are old and in very bad condition.
- 16. The water is taken from the coal face to large underground reservoirs of which there is one on the 55 meter level and two on the 227 meter level. Each reservoir has one large, new, Soviet-built electric pump with a capacity of 150 cubic meters per minute which pumps the water from the reservoir to the surface. If there is a failure in the power supply, certain shafts flood within four hours and others within ten hours.

SECRET/CONTROL - U.S. OFFICIALS ONLY

CENTRAL INTELLIGENCE AGENCY

50X1-HUM

- 3 -

- 17. At the 55 meter level, four horses are used to haul the wagons, and at the 227 meter level twelve are used.
- 18. There is an electrically-operated elevator, fitted with two cages, at the head of the main shaft, which can carry either 12 men, two wagons, or one horse.
- 19. On the surface, coal is transported by locomotives drawing five-ton two-axle wagons. The coal is sorted by one electrically-operated sieve and by women.

Rolling Stock

20. Underground: 500 to 600 horse and winch-drawn wagons with a capacity of 800 kilos. On the surface: 4 coal-fired locomotives of which one is Bulgarian, built from cannibalized parts, and the others of German make and old; 50 to 60 twin-axle five-ton narrow-gauge wagons.

Spares

21. New spare parts have arrived for the wagons. Some are of Soviet and some of Bulgarian construction.

Power Station

- 22. The power station, shown at No. 6 of appendix C, besides supplying current to the Cherno More Mines, also feeds the high tension grid for the whole Burgas District.
- 23. The generators are steam driven with a mechanical coal feed to the boiler furnaces. There are two 30 to 40 meter chimneys. Daily fuel consumption consists of 200 tons of coal: 120 tons of grade three and 80 tons of grade four.
- 24. Power is supplied to the mines at 360 volts three phase. Power at Audnik village is 220 volts A.C.
- 25. The main power line from the station runs to Burgas and is carried on concrete pylons with four to six pairs of lines. Subsidiary lines feed nearby villages, as shown in appendix C.

Soviet Synthetic Petrol Plant

- 26. This plant is housed in a two-story building approximately 15 x 10 meters, with a storage tank ten meters in height and two meters in diameter, as shown at No. 4 in appendix C.
- 27. The plant is owned and operated by the Soviets, and was opened on 9 April 1951. The plant is not yet in production and there is no evidence of fuel being transported from it either by road or rail. Not more than twenty tons of coal are consumed daily. The plant gives off a very unpleasant smell combined with thick greasy black smoke from one chimney ten meters high.

Personnel

28. There are 40 to 50 Soviet civilians with 30 Bulgarian assistants.

Plant

General

Personalities

Rudnik Mine

SECRET/CONTROL - U.S. OFFICIALS ONLY 50X1-HUM CENTRAL INTELLIGENCE AGENCY NU NOT DETACH 29. There is no external evidence of pipelines or machinery except for one pipe which is one meter in diameter and which runs to the storage tank from the building, entering the tank from above. A high tension power line runs to the building from the power station. 30. Except for the Bulgarian personnel employed in the plant, entrance is strictly forbidden to all Bulgarians. The only other persons who have ever entered the plant are the Bulgarian Minister for Mines, (Anton Yugov,) the Director of Mines, a certain Karajov, and senior officials who inspected the plant at the inauguration in April 1951. A Soviet-made truck used by the Soviet personnel allegedly uses gas produced by the plant. 50X1-HUM 31. (a) Administrative Director: (Mihail Doichev) (b) Technical Director: A certain Penev, (c) Deputy Technical Director: Engineer Andreev (d) Chief Accountant: Dimiter Abadjiev (e) Personnel Director: Agustian Agop) (f) Manager of Nine September Pesho Yordanov

SECRET/CONTROL - U.S. OFFICIALS ONLY	
CENTRAL INTELLIGENCE AGENCY	50X1-HUM

- 5 -

32. Key to Appendix A

- 1. Shaft with double cage.
- 2. Electric winch which hauls wagons to main shaft from subsidiary shaft.
- 3. Reservoirs. Electric pumps take water to surface.
- 4. Mobile conveyer belts.
- 8. Hand-operated turntables.

33. Key to Appendix B

- 1. Shaft with double cage.
- 2. Electric winch which hauls wagons to main shaft from subsidiary shaft.
- 3. Reservoirs. Electric pumps take water to surface.
- 4. Mobile conveyer belts.
- 5. Emergency escape route. Two-hour walk to surface.
- 6. Ventilation shaft.
- 7. Probable route of shafts.
- 8. Hand-operated turntables.

34. Key to Appendix C²

- A. Railway to Sarafovo. Narrow gauge track.
- 1. Main shaft and lift-winding equipment.
- 2. New bath for miners under construction.
- 3. Coal sorting equipment. The coal leaves the shaft and is taken from wagons by conveyer belt to sorting plant; it is then loaded by gravity feed into 5-ton wagons on the Sarafovo line.
- 4. Soviet Synthetic Petrol Plant.
- 5. Old bath for miners.
- 6. Power station.
- 6a. High tension line to Burgas.
- 7. Militia office.
- 8. Quarters for married families (Each block represents 25 workers' houses).
- 9. Administrative offices.
- 10. Single miners' quarters.

1.	Comment: The Cherno More Coal Mine is located two kilometers	50X1-HUM
_	south of the village of Rudnik	50X1-HUM
2.	Comment: Appendix C is a very approximate sketch. Buildings are not drawn to scale.	50X1-HUM





